

## PLC Basic programming & motor drive

Date	Venues	(\$)Fees	Book your seat
08 Jun -12 Jun 2025	Istanbul	3300	Register Now

# **Objectives**

# Understand all basics of any control panel and its complicated connections

- Able to connect any production line with classical control
- Understand the internal hardware of any PLC device
- Able to connect any digital input or output
- Learning basics of ladder programming
- Able to make the program for any production line
- Able to work on the software of Allen Bradley company
- Able to work on the software of Siemens specially s7-1200

Course Outline

Day 1 (Basics of PLC)

- 1. PLC hardware configuration.
- 2. PLC wiring
- 3. Discover PLC S7-1200 CPU
- 4. PLC Configuration on PC
- 5. Basic of ladder language.
- 6. Download and upload software to PLC
- 7. Siemens software SIMATIC STEP7 Professional\_V13
- 8. Allen Bradley company software.

#### Day 2 (practical applications)

- 1. Practical connection of plc
- 2. Control of tanks filling using PLC.
- 3. Control of doors using PLC.
- 4. Control of conveyers using PLC.
- 5. Batching process control.
- 6. Silo process control.
- 7. Garage door control.

### Day 3 (timers and counters applications)

- 1. Using Timers in PLC.
- 2. Counter operation

### Day 4 (practical applications)

- 1. Practical applications
- 2. Sensor types and connection

## Day 5 (induction motor drive programming)

- 1. Drive selection
- 2. Wiring of drive
- 3. Basic parameters
- 4. Frequency reference
- 5. Run command
- 6. ACC and Dec Time
- 7. Breaking method
- 8. v/f control
- 9. multi speed programming

#### WORKSHOP STYLE

The workshop will be of five day's duration consisting of interactive learning sessions, videos, examples and role-play exercises to provide the delegates with the knowledge and experience of using the key learning issues and techniques.

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